Free Standing Tub Installation Guide

Before Installing

Inspect tub thoroughly
Damage from shipping or delivery must be reported to carrier immediately. Do not install a damaged tub.
Hastings is not responsible for damage occurring during transit or moving into its final location.
Factory defects must be reported to Hastings before the tub is installed. Defects or damage claimed after
installation will be excluded from warranty.

Hastings warranties the tub finish for one year from date of purchase.

Please note: Blemishes, air holes or casting marks on the underside of the bath tub are not considered
defects and do not affect the performance or quality of the tub.

Always protect the tub from construction damage by using a protective cover. Damage, including chips
and scratches incurred at the job site are excluded from warranty, but may be repaired by a qualified
Technician at the owners expense.
Do not stand in the tub or store materials in the tub during construction.

Do NOT fill the tub with water until it is properly supported and all setting material is cured.

Hastings does not warranty leaks associated with improper drain installation and will not be responsible
for any costs involved with removing or reinstalling the tub.

Installation Instructions

Read all instructions before installing the tub. Hastings recommends using a professional installer for this
product, the installer should be familiar with solid surface bath tub installation.
It is the installers responsibility to make sure the tub is installed safely and securely.
It is the installer / product owner who is responsible to comply to all state and local building codes.
Handle this tub with extreme caution! Dropping this product, even from several inches, may cause cracking
and permanent damage. Rubber gripped gloves may make it easier to handle and straps can be used
under the tub when applicable to help move the tub into place.

These tubs are made from resin and natural minerals and may have minor variations in color and surface
texture throughout the tub. This is normal and part of the unique, hand crafted beauty for products made
from natural materials.

Ensure the location for the tub is structurally sound, flat and level. This area must be built to carry the
weight of the tub as well as the water load and a person.
Failure to properly check for level will result in improper draining of the bath.
The tubs are designed to sit on top of the finished floor.
Locate the center of the drain location for your tub.
Provide a opening in the floor a minimum of 6" x 6", a larger hole will allow better access to the underside
of the tub and drain if needed. This will be completely covered by the tub.
Place the tub in its exact position and elevate it allowing access to the drain location and bottom of the tub. The tubs are very heavy, use appropriate supports. Attach the drain as required using general plumbing practices and in compliance with local building codes. Install the tub in its precise location desired, the bathtub cannot be repositioned once it is installed.

The tub perimeter should be set in a bed of Structolite for continuous support, more can be used as the installer sees fit to support the tub. There MUST NOT be any movement or flexing of the tub in its final position. There should not be any pointed loads, all loads should be equally supported. Any movement can result in a crack.

NOTE: For Tubs with additional screw down legs, place tub in its final location. Using the screw down legs level the tub in place leaving a maximum 1/8" gap around the tub perimeter. All legs must make contact with the finished floor, do not over tighten. All loads must be equal. Tape off and protect the outside of the tub and the finished floor as needed and mark the final location. Remove the tub and place a bed of Structolite approximately 3/4" high and 2" wide along the entire perimeter of the tub, be sure not to have Structolite surround the adjustable legs, Place the tub onto the Structolite in its final position, allow the tub to settle onto the legs. Clean off excess setting material and allow to dry. Remove the tape and protective material.

After the tub is properly installed and all setting material is cured fill the tub to the overflow and allow water to stand for 30 minutes. Check carefully for leaks. Note: the overflow is a plumbing device designed to prevent water from reaching a certain level in your tub, DO NOT, under any circumstances tape off or block the overflow in any way.

**Care and Maintenance**

The matte finish products are the same throughout allowing for easy repairs of light scratches and marks. Note: for severe damage or chips contact a qualified technician, most repairs can be easily made. Stains or scratches in the matte surface can be easily removed with the sanding pad provided or #1500 wet and dry sand paper. A Scotch brite pad can also be used in place of sand paper. For a deep gouge you can use #800 or #1000 grit to smooth out the surface then finish in #1500.

Glossy finish is a Gel Coat finish, light scratches can be removed with #3000 grit wet and dry sand paper and buffed out with a fine polish. A deep gouge will require professional repair.

For regular cleaning use a mild soap and water, rinse with clean water and dry using a soft cloth. DO NOT USE CLEANERS CONTAINING ACID, ALKALI or AMMONIA.

Mr. Clean Magic Eraser is a great product for keeping your tub looking new.

For questions contact Hastings Technical Support at; **1-800-351-0038**

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